

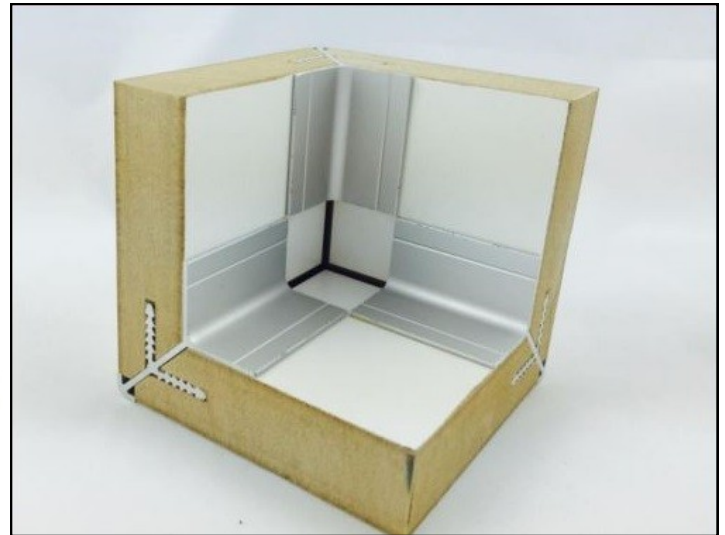
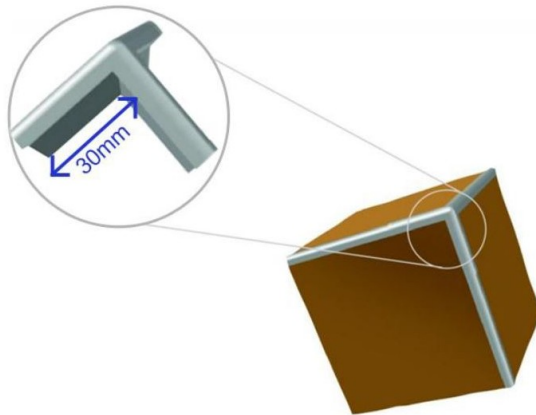


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Corners:



The MC3 corner dimensions uses square cut lengths of Stickman profiles. No need for a mitre cut. Integral colour, cost effective and hard wearing

MC3IC Integral Colour—Use masking tap to hold corner while glue sets



The smaller MC3SC in Satin Chrome finish, after cutting to correct length, a mitre cut is required

MC3S Satin Chromed - Subject to precise machining, masking tape may not be required to hold corner while glue sets

Cutters:



MCC



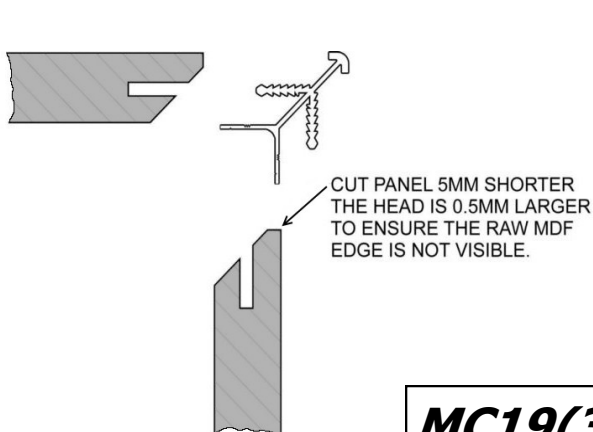
EG38



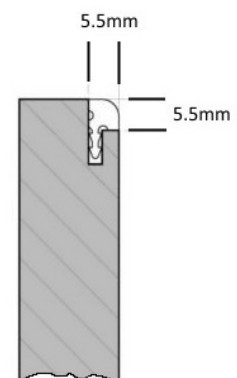
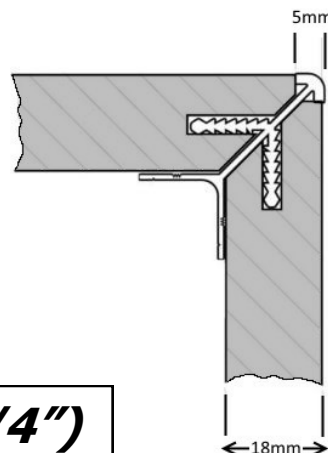
MCEDCUT



MCC Router must not exceed 10,000 RPM. Used for MC19, MC18, MC16, MC13, MC12, MC135 & the Square head options of these profiles. For volume CNC flat-bed machining see the MCV cutter.

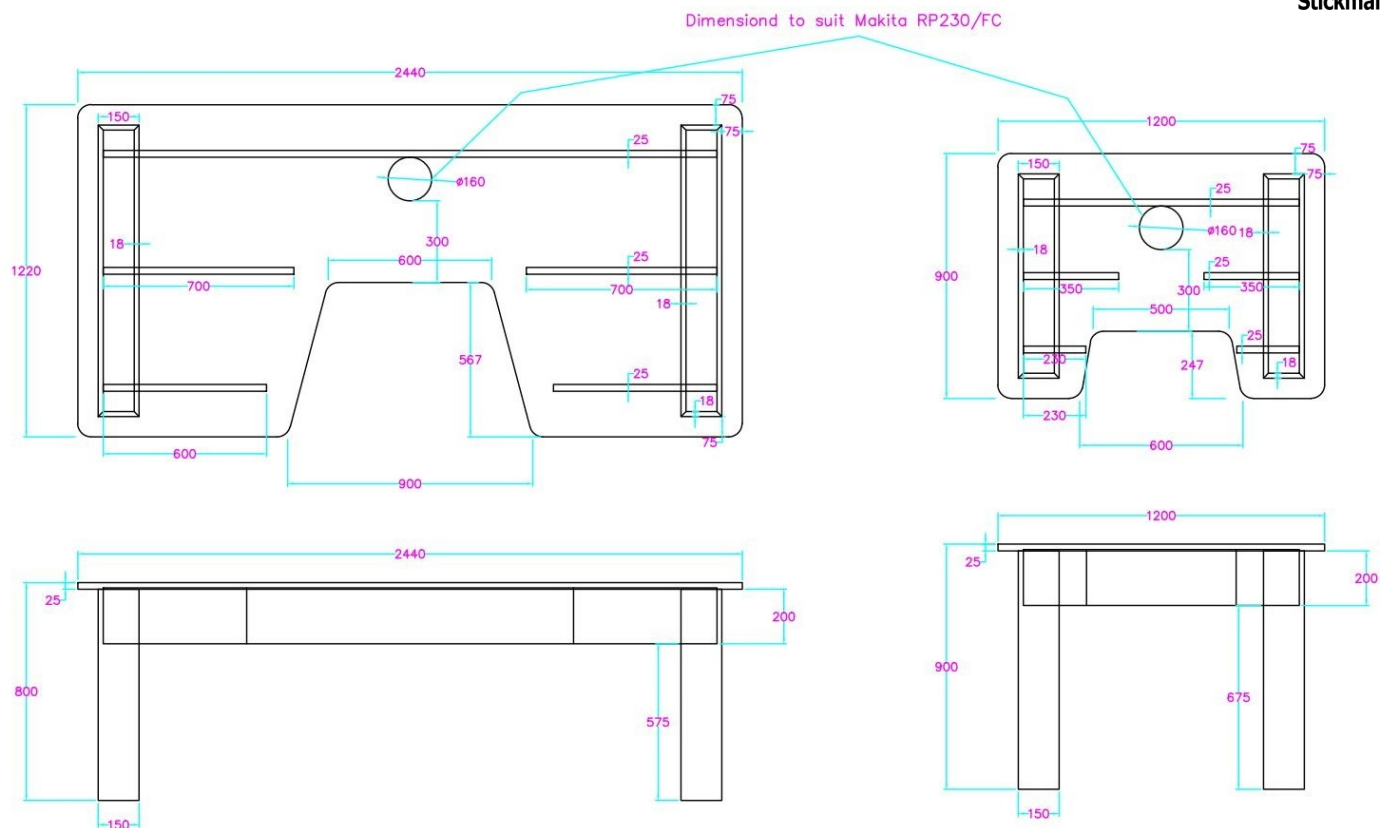


**MC19(3/4")
MC18**



MCED

STICKMAN Router Table

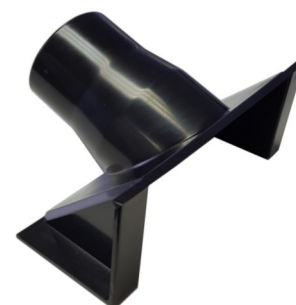


Router tables built using STICKMAN profiles.
96" table on the right permanently set up for STICKMAN



The components for the two table sizes (ROUT-TAB12; ROUT-TAB24) are available as kit-sets.

- Heavy duty fence with machined cut-out for router
- Profiles for attaching to table
- 8 lengths (900mm) of MC19 (3/4") or MC18 for table assembly
- Dust collection hood



Dust Hood

CNC Cutters:

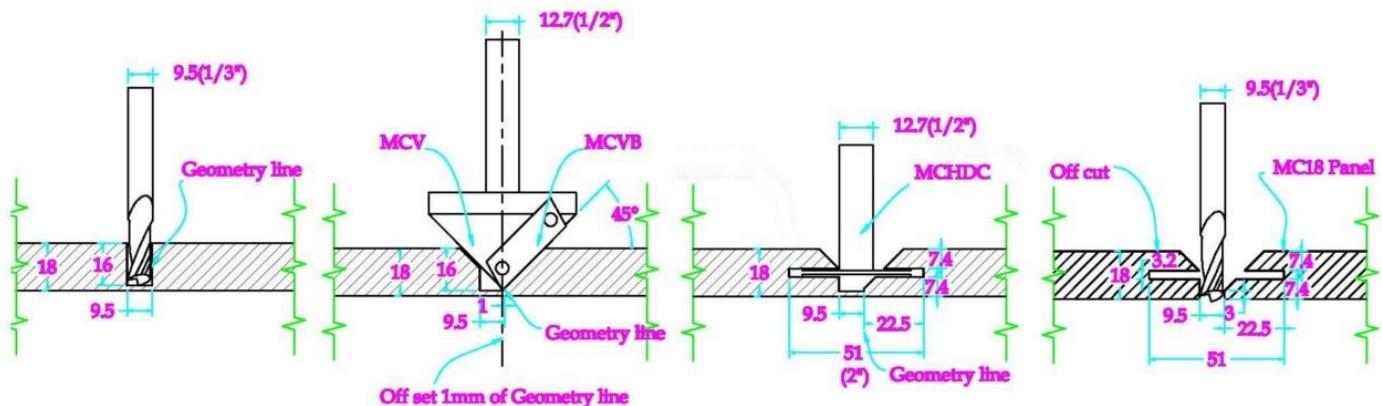
For Volume machining by CNC-Flat-bed



MCV



MCHDC



1 Use MC9.5SUC (9.5mm "up cut" cutter)
Cut along outside of geometry line. Cut 16mm deep.

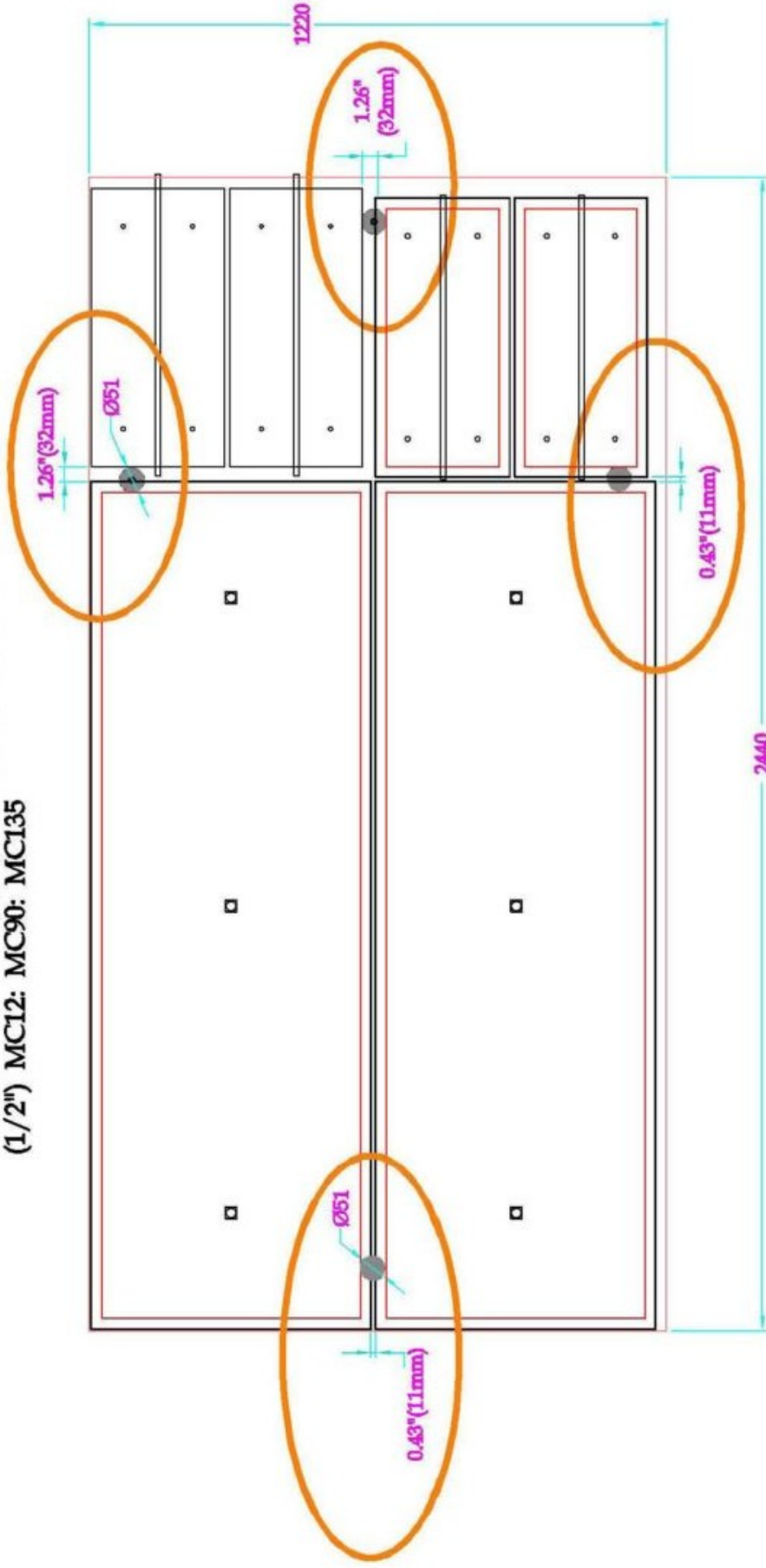
2 Use MCV (45° Vee shape cutter). Cut on centre line of offset line with 1mm offset towards geometry line. Cut 16mm deep in 2 passes recognising amount of material to be machined. Last cut is 5mm. Replacement blade(MCVB).

3 Use MCHDC (51mm Heavy Duty Cutter). Groove 22.5mm inside from geometry line. 3.2mm groove in middle of 18mm panel. By raising or lowering cutters, will achieve the profile flush with panel surface OR raised 0.05mm.

4 Use MC9.5SUC (9.5mm "up cut" cutter)
Cut along outside of geometry line. Cut 18.2mm deep right through panel.

CNC Panel Nesting for STICKMAN®

Suitable for MC19 (3/4") MC18: MC16: MC13
(1/2") MC12: MC90: MC135



* Red line is line indicating the horizontal extent of the groove by the MCHDC blade

* 0.43"(11mm) Gap if adjacent piece is MC18 as well.

* 1.26"(32mm) Gap if adjacent piece is normal cut.